



GW-7190HR

PPSU primer for silicone rubber over-molding

Description:

- siloxane as the main raw material
 - colorless, solvent-containing liquid
 - one component, easy to operate.
 - suitable to stick between PPSU substrates and silicone rubber.
 - over-molding only.
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How to use

- Clean the surface of the product before use
 - Flame treatment by the customized machine. Should only do the flame treatment right onto the targeted part of the substrate and avoid substrate melting.
 - Apply GW-7190HR directly on the surface of the substrate or soak the substrate into GW-7190HR for 5-8 seconds, then bake the substrate in the drying oven or drying tunnel at 110°C for about 10 minutes, remove from the oven or tunnel and leave to cool.
 - Keep the treated substrate into the sealed bags to avoid dust contamination.
 - The treated substrate should be over-molded by LSR injection or HCR compression within 12 hours. If it is out of 12 hours, an adhesion test should be taken to confirm the usability.
 - The left-over primer of the day should not be mixed with the primer in the original container.
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Packing

1 kg / can.

Product Safety and Storage

The shelf life of GW-7190HR is 6 months under room temperature (max 27°C) in original unopened container. Keep the container in sealed condition after use.

This product is inflammable. Should avoid high temperature and source of fire during storage and transportation.



Limited Warranty Information

Based on good faith, the information provided is considered as accurate and correct. However, due to the ways of using this materials vary to different customers, this information can not represent the test result at customer's side as confirmation of the product safety, effectiveness and suitability. Our suggestion shall not be taken as the reason of infringement of any patents. Green Will only guarantees that our products meet the specification when they were delivered.

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